W. J.	Sanitized DENACOL EX-811/811R Form Approved. O.M.B. No. 2070-0012. Approval Expires 10-31-
U.S. ENVIRONMENTAL PROTECTION AGENCY	AGENCY USE ONLY
į.	Date of receipt
PREMANUFACTURE NOTICE	Company Sanitized RECEIVED OPE COSIC 09 FEB 19 AM 6: 03
CES	O9 FEB 19 AM 6: 03
The control of the co	73
in the Premanufacture Notice	COMPANDA PROPERTY OF THE PROPE
GENERAL INSTRUCTIONS	TS - N A G 0 6 3
 You must provide all information requested in this form to the extent that it is known have actual data. Before you complete this form, you should read the "Instructions Manual for Premanu Substances Control Act (TSCA) Information Service by calling 202-554-1404, or faxi If a user fee has been remitted for this notice (40 CFR 700.45), indicate in the boxes all your user fee ID number must also appear on your corresponding fee remittance, whice Pittsburgh, PA 15251-6399, Attn. TSCA User fee. 	facture Notification" (the Instructions Manual is available from the Toxic ng 202-554-5603).
Part I — GENERAL INFORMATION TE	ST DATA AND OTHER DATA
another person to submit chemical identity information for you, but your submission will not be complete and the review will not begin until EPA receives this information. A letter in support of your submission should reference your TS user fee identification number. You must submit an original and two copies of this notice including all test data. If you claimed any information as confidential, a single sanitized copy must also be submitted.	a are required to submit all test data in your possession or control and to provide a cription of all other data known to or reasonably ascertainable by you, if these a are related to the health and environmental effects on the manufacture, cessing, distribution in commerce, use, or disposal of the new chemical stance. Standard literature citations may be submitted for data in the open entific literature. Complete test data (written in English), not summaries of data, at the submitted if they do not appear in the open literature. You should clearly natify whether test data is on the substance or on an analog. Also, the chemical aposition of the tested material should be characterized. Following are examples
Part II — HUMAN EXPOSURE AND ENVIRONMENTAL RELEASE of to	est data and other data. Data should be submitted according to the requirements 720,50 of the Premanufacture Notification Rule (40 CFR Part 720).
Part III — LIST OF ATTACHMENTS Test	Data (Check Below any included in this notice)

Attach additional sheets if there is not enough space to answer a question fully. Label each continuation sheet with the corresponding section heading. In Part III, list these attachments, any test data or other data and any optional information included in the notice.

OPTIONAL INFORMATION

You may include any information that you want EPA to consider in evaluating the new substance. On page 11 of this form, space has been provided for you to described pollution prevention and recycling information you may have regarding the new substance.

So-called "binding" boxes are included throughout this form for you to indicate your willingness to be bound to certain statements you make in this section, such as use, production volume, protective equipment . . . This option is intended to reduce delays that routinely accompany the development of consent orders or Significant New Use Rules. Except in the case of exemption applications (such as TMEA, LVE, LOREX) where certain information provided in such notification is binding on the submitter when the Agency approves the exemption application, checking a binding box in this notice does not by itself prohibit the submitter from fater deviating from the information (except chemical identity) reported in the form.

CONFIDENTIALITY CLAIMS

You may claim any information in this notice as confidential. To assert a claim on the form, mark (X) the confidential box next to the information that you claim as confidential. To assert a claim in an attachment, circle or bracket the information you claim as confidential. If you claim information in the notices as confidential, you must also provide a sanitized version of the notice, (including attachments). For additional instructions on claiming information as confidential, read the Instructions Manual.

Mark (x) if any information in this notice is claimed as confidential.

Test Data	(Check Below any incl	uded ir	this noti	ice)			
• Environ	nmental fate data		Yes	•	Other data		Yes
• Health	effects data	\boxtimes	Yes		Risk assessn	nents	
• Enviro	nmental effects data		Yes		Structure/act	ivity re	lationships
 Physica 	al/Chemical Properties*	⋈	Yes		Test data not or control of		
* A physi	ical and chemical properti	es worl	ksheet is	loca	ted on the last	page of	fthis form.
TYPE OF N	NOTICE	(Che	ck Only	One)	•		
\boxtimes	PMN (Premanufacture)	Notice)	•			[∼.: €.	
	INTERMEDIATE PMN	l (sabn	nitted in s	sequ	ence with fina	produc	a PMN)
	SNUN (Significant New	Use N	iotice)				
	TMEA (Test Marketing	Exemp	otion App	olica	tion)		4.4
	LVE (Low Volume Exer	mption) @ 40 C	FR 1	723.50(c)(1)	- 3	
	LOREX (Low Release/Low Exposure Exemption) @ 40 CRR 723.50(e)(2)						.50(e)(2)
	LVE Modification			LO	REX Modific	ation	
IS THIS A C	CONSOLIDATED PMN?			Ye:	s		
# of chemicals (Prenotice Communication # required, enter # on page 3)							

public reporting burden for this collection of information is estimated to average 110 hours per response, including time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding the burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Chief, Information Policy Branch, PM-223, U.S. Environmental Protection Agency, 401 M. St., S.W., Washington, D.C. 20460; and to the Office of Management and Budget, Paperwork Reduction Act (2070-0012), Washington, D.C. 20503. CERTIFICATION I certify that to the best of my knowledge and belief: The company named in Part I, section A, subsection 1a of this notice form intends to manufacture or import for a commercial purpose, other than in small quantities solely for research and development, the substance identified in Part I, Section B. 2. All information provided in this notice is complete and truthful as of the date of submission. I am submitting with this notice all test data in my possession or control and a description of all other data known to or reasonably ascertainable by me as required by §720.50 of the Premanufacture Notification Rule. Additional Certification Statements: If you are submitting a PMN, Intermediate PMN, Consolidated PMN, or SNUN, check the following user fee certification statement that applies: The Company named in Part I, Section A has remitted the fee of \$2500 specified in 40 CFR 700.45(b), or The Company named in Part I, Section A has remitted the fee of \$1000 for an Intermediate PMN (defined @ 40 CFR 700,43) in accordance with 40 CFR 700,45(b), or The Company named in Part I Section A is a small business concern under 40 CFR 700.43 and has remitted a fee of \$100 in accordance with 40 CFR 700.45(b). If you are submitting a low volume exemption (LVE) application in accordance with 40 CFR 723.50(c)(1) or a Low release and low exposure exemption (LoRex) application in accordance with 40 CFR 723.50(c)(2), check the following certification statements: The manufacturer submitting this notice intends to manufacture or import the new chemical substance for commercial purposes, other than in small quantities solely for research and development, under the terms of 40 CFR 723.50. The manufacturer is familiar with the terms of this section and will comply with those terms; and The new chemical substance for which the notice is submitted meets all applicable exemption conditions. If this application is for an LVE in accordance with 40 CFR 723.50(c)(1), the manufacturer intends to commence manufacture of the exempted substance for commercial purposes within 1 year of the date of the expiration of the 30 day review period. The accuracy of the statements you make in this notice should reflect your best prediction of the anticipated facts regarding the chemical substance described herein. Any knowing and willful misinterpretation is subject to criminal penalty pursuant to 18 USC 1001. Confidential Signature and title of Authorized Official (Original Signature Required) 2/6/2009 Signature of agent -(if applicable)

	V.	Part I Gi	INEKAL	INFURMATI	ION			
Se	petion A SUBM	ITTER IDENTIFICATION						Confi-
	CHOIL A BOILE	Mark () the "Confidential" box next	to any subs	ection you claim as	s confidential			dential
la.	Person	Name of authorized official		Position				
	Submitting Notice (in U.S.)	Seigi Nishimura		President				
	110000 (111 0 11).	Company		11 resident				
		Nagase America Corporation Mailing address (number and street)						
		Maining address (manner and succe)						
		546 Fifth Avenue, 16 th Floor						
		City, State, ZIP Code						
		New York, NY 10036-5000						
b.	Agent (if	Name of authorized official		Position				
	applicable)							
		Company		<u> </u>			·	
		Company						
		Mailing address (number and street)						
		City, State, ZIP Code		Telephone	Area Code	Number	•	
¢.	If you are submitt	ing this notice as part of a joint submission, mark (X) this box.		1	1		
	•			In. se				
Jon	nt Submitter (if applicable)	Name of authorized official		Position				
								
		Company						
								·
		Mailing address (number and street)						
		City, State, ZIP Code		Telephone	Area Code	Number		
		/		reichilone	Aica code	Humber		
	1818 1	,						
2.	Technical	Name of authorized official		Position				
	Contact (in U.S.)	Judith Hushon		President				
		Company				<u>'</u>		
		Chamical Consulting Associates						
		Chemical Consulting Associates Mailing address (number and street)						
		1659 Chinaberry Ct		133.1.1		1.,		
		City, State, ZIP Code		Telephone	Area Code	Number		
		Naples, FL 34105			239	784-343	6	
3.		renotice communication (PC) concerning this notice a PC Number to the notice, enter the number.			M - d- (3/2)		57	
	and is A assigned	a re rumber to the honee, enter the humber.			Mark (X) if none		\boxtimes	
1	FC ann annulandu a	abmitted an exemption application for the chemical	ļ					
ŧ.	substance covered	by this notice, enter the exemption number assigned by			Mark (X)		\boxtimes	
		nusty submitted a PMN for this substance enter the ned by EPA (i.e. withdrawn or incomplete).			if none		עש	
5.	If you have submitt	ted a notice of Bona fide intent to manufacture or import						
		bstance covered by this notice, enter the notice number			Mark (X)		\boxtimes	
_	assigned by IATA.		<u>L</u>		if none			
	Transcet No.	Manufacture 1. Manufacture	2.	⊠ Impor	t	[1		
J.	Type of Notice	C Conty	Only			3. Both		
		Binding Option		Bindir Mark	ng Option (X)			

Part 1 GENERAL INFORMATION Continued	
Section B - CHEMICAL IDENTITY INFORMATION: You must provide a currently correct Chemical Abstracts (CA) name of the subtheninth Collective Index (9CI) of CA nomenclature rules and conventions. Mark (X) the "Confidential" box next to any item you claim as confidential	stance based on
Complete either item 1 (Class 1 or 2 substances) or 2 (Polymers) as appropriate. Complete all other items.	
Complete Ordica from 1 (Cause 1 of 2 substances) of 2 (confiners) as appropriate Complete an early	
If another person will submit chemical identity information for you (for either Item 1 or 2), mark (X) the box at the right. Identify the name, company, and address of that person in a continuation sheet.	Confi- dential
1. Class 1 or 2 chemical substances (for definitions of class 1 and class 2 substances, see the Instructions Manual)	
a. Class of substance - Mark (X) 1 Class 1 or 2 Class 2	
b. Chemical name (Currently correct Chemical Abstracts (CA) Name that is consistent with TSCA Inventory listings for similar substances. For Class 1 substances a CA Index Name must be provided. For Class 2 substances either a CA Index Name or CA Preferred Name must be provided, which ever is appropriate based on CA 9C1 nomenclature rules and conventions).	
c. Please identify which method you used to develop or obtain the specified chemical identity information reported in this notice: (check one). Method 1 (CAS Inventory Expert Service - a copy of the Identification Method 2 (Other Source) report obtained from the CAS Inventory Expert Services must be submitted as an attachment to this notice)	
d. Molecular formula and CAS Registry Number (if a number already exists for the substance)	
CAS#	
e. For a class I substance, provide a complete and correct chemical structure diagram. For a class 2 substance - (1) List the immediate precursor substances with their respective CAS Registry Numbers. (2) Describe the nature of the reaction or process. (3) Indicate the range of composition and the typical composition (where appropriate). (4) Provide a correct representative or partial chemical structure diagram, as complete as can be known, if one can be reasonably ascertained.	
	•
Mark (X) this box if you attach a continuation sheet.	

Part I GENERAL INFOR	RMATION	l Continue	d		14.	
Section B CHEMICAL IDENTITY INFORMATION Continued						
2. Polymers (For a definition of polymer, see the Instructions Manual.)						Confi- dential
a. Indicate the number-average weight of the lowest molecular weight composition of the polymer you intend to manufacture. Indicate maximum weight percent of low molecular weight species (not including residual monomers, reactants, or solvents) below 500 and below 1,000 absolute molecular weight of that composition.					х	
Describe the methods of measurement or the basis for your estimates: GPC		Other : (Sp	ecify) _			
i) lowest number average molecular weight:						
ii) maximum weight % below 500 molecular weight:						
iii) maximum weight % below 1000 molecular weight:						
Mark (X) this box if you attach a continuation sheet.						
 b. You must make separate confidentiality claims for monomer or other reactan "Confidential" box next to any item you claim as confidential (1) - Provide the specific chemical name and CAS Registry Number (if the polymer. (2) - Mark (X) this column if entry in column (1) is confidential. 	f a number ex	ists) of each mor				
 (4) - Mark (X) the identity column if you want a monomer or other readescription on the TSCA Chemical Substance Inventory. (5) - Mark (X) this column if entries in columns (3) and (4) are confident in the column of the readescription. (6) - Indicate the maximum weight percent of each monomer or other readescription. 	ctant used at	two weight perce				
commercial purposes. (7) - Mark (X) this column if entry in column (6) is confidential.						
Monomer or other reactant and CAS Registry Number	Confi- dential (2)	Typical composition (3)	Identity Mark (X) (4)	Confidential (5)	Maximum residual (6)	Confi- dential (7)
1,2-Ethanediol (107-21-1)	(2)	%	X	X	%	X
Epichlorohydrin (106-89-8)		%	Х	Х	%	Х
	Х	%		Х	%	Х
	Х	%		Х	%	Х
	Х	%		Х	%	Х
	Х	%		Х	%	X
	Х	%		Х	%	Х
Mark (X) this box if you attach a continuation sheet.				a nation (ak	andr and	
c. Please identify which method you used to develop or obtain the specified che Method 1 (CAS Inventory Expert Service - a copy of the identification			ortea in thi other source		eck one).	
obtained from CAS Inventory Expert Service must be submitted a as attachment to this notice)		_				
d. The currently correct Chemical Abstracts (CA) name for the polymer that is	consistent wi	th TSCA Invento	ry listings f	or similar	polymers.	
1,2-Ethanediol reaction products with epichlorohydrin (CAS 705	5265-31-2	?)				
e. Provide a correct representative or partial chemical structure diagram, as con	plete as can	be known, if one	can be reas	onably asce	ertained.	х
						L
Mark (X) this box if you attach a continutation sheet.						

Part I GENERAL INFORMATION Continued		
Section B CHEMICAL IDENTITY INFORMATION Continued		
3. Impurities 1. Impurities and impurity that may be reasonably anticipated to be present in the chemical substance as manufactured for	r commercial purpose.	Provide the
CAS Registry Number if available. If there are unidentified impurities, extended their total weight %.		
(b) - Estimate the maximum weight % of each impurity. If there are undertitled impurities, estimate their todal weight so Impurity and CAS Registry Number	percent	Conti- dential
(a)	(b)	<u></u>
	%	
	%	
	%	
	%	
	%	
	%	
	%	
Mark (X) this box if you attach a continuation sheet.		Confi-
4. Synonyms - Enter any chemical synonyms for the new chemical identified in subsection 1 or 2.		dential
ethylene glycol diglycidyl ether		- :
Mark (X) this box if you attach a continuation sheet.		
5. Trade identification - List trade names for the new chemical substance identified in subsection 1 or 2.		
Denacol EX-811/Denacol EX-811R		
Mark (X) this box if you attach a continuation sheet.		
If you do not be a confidential you must provide a generic name for your substance	that reveals	
6. Generic chemical name - If you chain elemical identity as common and substance to the maximum extent possible. Reference the specific chemical identity of the new chemical substance to the maximum extent possible. Reference the specific chemical substance Inventory, 1985 Edition, Appendix B for guidance on developing generations.	I IU IIIÇ	
	•	
Mark (X) this box if you attach a continuation sheet.		
Mark (X) this box it you attach a continuation sheet. 7. Byproducts - Describe any byproducts resulting from the manufacture, processing, use, or disposal of the new chemical subs	tance. Provide the CA	S Registry
Number if available.	istry Number	Confi-
	(2)	dential
Mark (X) this box if you attach a continuation sheet.		
§ 1		

Page 6

	Part l	G	ENER	AL INI	ORN	/ATIO	N	Contir	ued				
Ser	. C. PRODUCTION IMPORT	ANI	USE IN	NFORM.	ATION	√ :							
	Mark (X) the "Confidentia	l" bo	e next to	any item	you ca	inn as co			etion Al	so estimate	e the maxi	mum	-
1.	Mark (X) the "Confidential Production volume — Estimate the maximum production volume for any consecutive 12	num p -monti	production b period d	volume d aring the f	uring in irst thre	e uears of	monun `prodi	is of production. Es	timates sh	ould be or	100% ne	w chemic	al
									ed at a low	er produc	tion volun	ne than 10),000
	kg/vr specify the volume and mark (x) in	the bu	ming box.	If grante	a. vuu c						Confi		
	Maximum first 12-month produc	tion (I	(g/yr)		ivi	iximum 1 00% nev		niiii pivu	stance ba	g/yi/ isis)	dentia		
	(100% new chemical substance	e bas	is) 			00% nev	V Cher					Mar	(X)
											Х		
											<u> </u>	:	
2.	Use Information You must make separ	ate co	nfidentiali	ity claims	for the	lescription	of th	e category	of use, th	e percent :	of product Box next (ion voiun o anv itei	ne n
٠.	devoted to each category, the formulation	of the	e new subs	stance, and	i other i	ise inform	ation.	Mark (A) inc Con	11GCHUM	DOX HOME		
	you claim as confidential. a. (1) Describe each intended categ	arv af	use of the	new chen	nical su	bstance by	funct	ion and a	plication.				
		/ colur	nn (1 18 C	опинения	i Dusine	22 1111011111	TEC1/011 (001).	•				
		anna th	A COLORDS	HAD BENUN	14-(1)(1 (LILICIA	115.	of use.				
	 (3) Indicate your willingness to t (4) Estimate the percent of total (5) Mark (X) this column if entry 	produc v in co	tion for ti lumn (4) i	s confiden	tial bus	iness info	rmatio	n (CBI).	01 44				_
			ictorica de	IATMILLIE	1 1 1 1 1 1 1 1 1 1	.mrcs. sus		HID, CHIMIC	ions, solut	ions, or ge	els as mani	ufactured	tor
	commercial purposes at sites	under	your cont	roi associa	nea wit	ii cacii cat	cgui y	n (CRI)					
	(7) Mark (X) this column if entry (8) Indicate % of product volum	y in co	lumn (6) i cted for th	is connact se listed "u	se" sec	tors. Marl	k more	than one	box if app	oropriate.	Mark (X)	to indicat	e
	(9) Mark (X) this column if entr	y(ies)	in column	(8) is (are	CBI	lential bus % in	CBI	informatic	n (CBI). % of subst	ance expec	ted per use		CBI
	Category of use (1)	CBI	Binding Option	Produc- tion %	CBI	Form-	CBi		, , , , , , , , , , , , , , , , , , , ,	(8)		Dinding	1
(h	y function and application i.e. a dispersive dye		Mark (x) (3)	145	(5)	ulation	(7)	Site- limited	Con-*	Indus- trial	Com- mercial	Binding Option	(9)
(,,	for finishing polyester fibers)	(2)	X	(4)	(5) X	(6)	(7) X	minicu	Juntos			X	X
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	If you have identified a "consumer" use, please	<u>L.,</u>	<u> </u>	%	ent a det	ailed descri	ntion o	f the use(s)	of this che	mical subst	ance in con:	sumer proc	lucts.
*	If you have identified a "consumer" use, please In addition include estimates of the concentrati	e provid on of th	ie on a com ie new chei	mical substa	ince as e	xpected in	consun	ner product	s and descr	ibe the cher	nical reaction	ons by whi	ch this
	substance loses its identity in the consumer pro	duct.											
	Mark (X) this box if you attach a continuation b. Generic If you claim any category	ı sheet.		in subse	ation 2a	as contider	ntial er	iter a gener	ie descripti	on of that c	ategory. Re	ad the	
	Instructions Manual	ory of u	ise descript amples of g	eneric use (lescriptic	ns contract Ms.						 .	
	description industrial reactar					· · · · · · · · · · · · · · · · · · ·							
	description												
								 			 -	****	
	_												
_									***				
F	Mark (X) this box if you attach a continuation. Hazard Information include in the notice a			le facsimile	of any l	azard warn	ing sta	tement, lab	el, material	safety data	sheet, or of	her E	tinding Option
3	 Hazard Information — Include in the notice a information which will be provided to any per 	son wh	o is reasona	ıbly likely t	o be exp	osed to this	substa	ince regard	ing protecti ide.	ve equipme	nt or practic	es N	lark (x)
	information which will be provided to any per for the safe handing, transport, use, or disposa	l of the	new substa	ince. List ii	i pari III	HAZARU HIII	n matri	и ула шен					
r	Mark (X) this box if you attach hazard infor	anation	١.										
ال	Mark (X) this box if you attach hazard into		-										

Part II	HUMAN EXPOSURE	AND ENVIRON	NMENTAL RELEASE	
Section A - INDUSTRIAL S	ITES CONTROLLED BY TH	E SUBMITTER	Mark (X) the "Confidential" box next to claim as confidential	
			e new chemical substance at industrial site ever, you may still have reporting requirer se operations. See instructions manual	
Operation description	ang or ase operations		,	Confi-
a. Identity Enter the ident	tity of the site at which the operation	will occur.		dential
Name				
Site address (num	ber and street)			
City, County, State	e, ZIP code			
additional sites on a continuation production rates or operations, sites as attachments.	r at more than one site, enter the nur on sheet, and if any of the sites have include all the information requeste	Significantly unforcing	i i	
	attach a continuation sheet.			
b. Type Mark (X)	Manufacturing	Processing	Use	_
	on Complete 1 or 2 as appropriate Maximum kg/batch (100% new chemical substance)	Hours/batch	Batches/year	
I. Batch	Maximum kg/batch (100% new chemical substance)	Hours/batch	Batches/year	
Continuous d. Process description	(X) to indicate your willingness to have	Nove proggs description	hinding	
 Diagram the major unit ope drum, rail car, tank truck, et Provide the identity, the ap feedstocks (including reacts) 	tc.).	h on a 100% new chemica products, recycle streams,	d transport containers (specify- e.g. 5 gallon pa il substance basis), and entry point of all starting and wastes. Include cleaning chemicals (note f onment of the new chemical substance.	materials and
Mark (X) this box if you attach	a continuation sheet.			

													—1
	Part II HU	MANI	EXPOSUI	RE AND	ENVII	RONMENT	AL R	ELE	ASE	Con	tinued		
Section A	INDUSTRIAL S			W1 F2 F2 8 7 TT			ONTINIE	אי				substance,	
2. Occupe number (1) – D (2) – M (3) – D (4) and (5) – In at (7) – M (8) – E (9) – N	ational Exposure You of works exposed, and disceribe the activities (i.e. lark (X) this column if enteseribe any protective equivalent of the image of exposure. In the time of exposure at (X) this column if entestimate the maximum nur fark (X) this column if enter (X)	must make uration of a bag dumpi try in colur tipment an ugness to he s) of the ne try in colur try in colur try in colur	separate confidencivity. Mark (one, tote filling, inn (1) is confidencering care the information chemical submit (5) is confidencering to confidencering con	when the "Confi unloading dru ential busines ontrols used to tion provided estance (e.g., s ential busines in each activit ential busines	idential" bo imms, sampli is informati o protect w in column solid: crysta is informati by for all sit sorker in bu	ox next to any iten ng, cleaning, etc.) on (CBI). orkers. (3) or (5) binding al, granule, powder on (CBI). es combined. on (CBI).	you clair) in which er, or dust) lays per ye	n as co worker	rs may be e	xposed	to the subst	ance.	cture)
(12) i	Mark (X) this column if earth worker activity	CBI	Protective I	equipment/	Binding	Physical forms(s)	Binding	CBI	# of	CBI	Maximu m	duration	CBI
			Engineerin		Option	and % new	Option		Worker		Hrs/day	Days/yr	
(i.e., bag	dumping, filling drums)	(2)	Engineerin (3		Mark (x) (4)	substance (5)	Mark (x) (6)	(7)	s Expose d (8)	(9)	(10)	(11)	(12)
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Mark	(X) this box if you attact onmental Release and D	ı a continu	ation sheet.		C.L. stalies	aluing for the reli	esse numh	er and	the amoun	t of the	new chemic	al substanc	e
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Part II-- HUMAN EXPOSURE AND ENVIRONMENTAL RELEASE -- Continued

Continu R -	INDUSTRIAL	SITES CONTROLI	ED BY OTHERS

Complete section B for typical processing or use operations involving the new chemical substance at sites you do not control. Importers do not have to complete this section for operations outside the U.S.; however, you must report any processing or use activities after import. See the Instructions Manual. Complete a separate section B for each type of processing, or use operation involving the new chemical substance. If the same operation is performed at more than one site describe the typical operation common to these sites. Identify additional sites on a continuation sheet.

1.	Operation Description To claim information in this section as confidential, circle or bracket the specific information that you claim as confidential.
- •	(1) - Diagram the major unit operation steps and chemical conversions, including interim storage and transport containers (specify - e.g. 5 gallon pails, 55 gallor
	(1) - Diagram inc major unit operation steps and element conversions, including internal states and the conversions and the conversions and the conversions and the conversions are states are states and the conversions are states
	drums, rail ears, tank trucks, etc). On the diagram, identify by letter and briefly describe each worker activity. (2) Provide the identity, the approximate weigh
	(by kg/day or kg/batch, on an 100% new chemical substance basis), and entry point of all feedstocks (including reactants, solvents and cutalysts, etc) and all
	(by kg/day or kg/batch, on an 100% new chemical substance basis), and that y point of an recusioess (mending relations, so vent and outling sections).
	products, recycle streams, and wastes. Include cleaning chemicals (note frequency if not used daily or per batch). (3) Identify by number the points of release.
	including small or intermittent releases, to the environment of the new chemical substance. (4) Please enter the # of sites (remember to identify the locations of
	including small or intermittent releases, to the environment of the new chemical substance. (4) Flease effect the working to identify the resulting
	these sites on a continuation sheet):
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Worker Exposure/Environmental Release

- (1) -- From the diagram above, provide the letter for each worker activity. Complete 2-8 for each worker activity described.
- (2) -- Estimate the number of workers exposed for all sites combined.
- (4) -- Estimate the typical duration of exposure per worker in (a) hours per day and (b) days per year.
- (6) -- Describe physical form of exposure and % new chemical substance (if in mixture), and any protective equipment and engineering controls, if any, used to protect workers.
- (7) -- Estimate the percent of the new substance as formulated when packaged or used as a final product.
- (9) -- From the process diagram above, enter the number of each release point. Complete 9-13 for each release point identified.
- (10) -- Estimate the amount of the new substance released (a) directly to the environment or (b) into control technology to the environment (in kg/day or kg/batch).
- -- Describe media of release i.e. stack air, fugitive air (optional-see Instructions Manual), surface water, on-site or off-site land or incineration, POTW, or other (specify) and control technology, if any, that will be used to limit the release of the new substance to the environment,

-- Identify byproducts which may result from the operation.

Letter of Act- ivity	3), (5), (8), # of Workers Exposed	(11), (1 CBI	Dura c	ation	CBI	column if any of the proceeding e Protective Equip. / Engineering Controls/ Physical Form and % new substance	% in Form- ulation	CBI	Release Number	Amo N Subs	unt of ew tance ased	CBI	Media of Release & Control Technology	CBI
(1)	(2)	(3)	(4a)	(4b)	(5)	(6)	(7)	(8)	(9)	(10a)	(10b)	(11)	(12)	(13)
		X	(11)		X			X				Х		X
(14)	Byproducts										•			(15)

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14)	Byproducts anticipa	i: atod	<u> </u>	<u> </u>			 1	<u> </u>						(15)
	Mark (X) th		if you atta	ch a continu	ation s	heet,	 							-

ODTIONAL	DOLL HITTON	DDEVENTION	INFORMATION
OPTIONAL	PULLUTION	FREYENTION	HILOUMATION

To claim information in this section as confidential circle or bracket the specific information that you claim as confidential. In this section you may provide information not reported elsewhere in this form regarding your efforts to reduce or minimize potential risks associated with activities surrounding manufacturing, processing, use and disposal of the PMN substance. Please include new information pertinent to pollution prevention, including source reduction, recycling activities and safer processes or products available due to the new chemical substance. Source reduction includes the reduction in the amount or toxicity of chemical wastes by technological modification, process and procedure modification, product reformulation, raw materials substitution, and/or inventory control. Recycling refers to the reclamation of useful chemical components from wastes that would otherwise be treated or released as air emissions or water discharges, or land disposal. Descriptions of pollution prevention, source reduction and recycling should emphasize potential risk reduction subsequent to compliance with existing regulatory requirements and can be either quantitative or qualitative. The EPA is interested in the information to assess overall net reductions in toxicity or environmental releases and exposures, not the shifting of risks to other environmental media or non-environmental areas (e.g., occupational or consumer exposure). In addition, information on the relative cost or performance characteristics of the PMN substance to potential alternatives may be provided.

All information provided in this section will be taken into consideration during the review of this substance. See Instructions Manual and Pollution Prevention Guidance manual for guidance and examples.

Describe the expected net benefits, such as (1) an overall reduction in risk to human health or the environment; (2) a reduction in the volume manufactured; (3) a reduction in the generation of waste materials through recycling, source reduction or other means; (4) a reduction in potential toxicity or human exposure and/or environmental release; (5) an increase in product performance, a decrease in the cost of production and/or improved operation efficiency of the new chemical substance in comparison to existing chemical substances used in similar application; or (6) the extent to which the new chemical substance may be a substitute for an existing substance that poses a greater overall risk to human health or the environment.

Mark (X) this box if you attach a continuation sheet.

Part III -- LIST OF ATTACHMENTS

Attach continuation sheets for sections of the form and test data and other data (including physical/chemical properties and structure/activity information), and optional information after this page. Clearly identify the attachment and the section of the form to which it relates, if appropriate. Number consecutively the pages of the attachments. In the column below, enter the inclusive page numbers of each attachment.

Mark (X) the "Confidential" box next to any attachment name you claim as confidential. Read the Instructions Manual for guidance on how to claim any information in an attachment as confidential. You must include with the sanitized copy of the notice form a sanitized version of any attachment in which you claim information as confidential.

ersion of any attachment in which you claim information as confidential. Attachment name	. Attachment	Confi-
Attachinen hanc	page number(s)	dential
	14-17	
Intervial Sefety Data Sheet (MSDS)		
laterial Safety Data Sheet (MSDS) hysical and Chemical Property Worksheet	13	
AS Inventory Expert Service Report	18	111,000
	19-27	
IITES Report - Mutagenicity Test		
SPC data for Denacol EX-811 and EX-811R	28-31	Х
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Mark (X) this box if you attach a continuation sheet. Enter the attachment name and number.		

PHYSICAL AND CHEMICAL PROPERTIES WORKSHEET

To assist EPA's review of physical and chemical properties data, please complete the following worksheet for data you provide and include it in the notice. Identify the property measured, the page of the notice on which the property appears, the value of the property, the units in which the property is measured (as necessary), and whether or not the property is claimed as confidential. The physical state of the neat substance should be provided. These measured properties should be for the neat (100% pure) chemical substance. Properties that are measured for mixtures or formulations should be so noted (% PMN substance in ___). You are not required to submit this worksheet; however, EPA strongly recommends that you do so, as it will simplify review and ensure that confidential information is properly protected. You should submit this worksheet as a supplement to your submission of test data. This worksheet is not a substitute for submission of test data.

is not a substitute for submission of test data.				Measured or	Confi-
Property	Mark (X) if	Page number	Value	Estimate	dential Mark (X)
(a)	provided	(b)	(c)	(M or E)	(d)
Physical state of neat substance			(s) X(l) (g)	Е	
Vapor pressure @ Temperature <u>°C</u>			1.17 (25 deg C/4 deg C)	M	
Density/relative density			(20 23 23 23 27		
Solubility @ Temperature°C					
Solvent				E	ļ
Solubility in water @ Temperature°C			Soluble		
Melting temperature					1
Boiling / sublimation temperature@					
Spectra, infrared					
Dissociation constant					
Particle size distribution					
Octanol / water partition coefficient	_				
Henry's Law constant					
Volatilization from water					
Volatilization from soil					
pH@ concentration		-			
Flammability-Flash Point			148 deg C (open cup)	М	
Explodability			AAT O		
Adsorption / coefficient					
Other – Appearance			Clear liquid	Е	<u> </u>
Other –Odor			odorless	E	

Prepared Date: 4/21/2008 Revised Date: 1/23/2008

Page 1

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: DENACOL EX-811R

PRODUCT Identification:

Manufacturer/Supplier: Nagase ChemteX Corporation, 236 Nakai Tatsuno-cho

Tatsuno City Hyogo JAPAN

MSDS Prepared by: Functional Chemicals Division, Nagase ChemteX Corporation

For Emergency Health: 0791-63-9093 (JAPAN) For Other Information: 0791-63-9087 (JAPAN) Chemical Name: Ethyleneglycol Diglycidyl Ether

Molecular Formula: C8H14O4 (model compound)

Product Use: Polymer additive

2. COMPOSITION / INFORMATION ON INGREDIENTS

(CAS Registry No) Component Weight % (705265-31-2)

Ethyleneglycol Diglycidyl Ether 99 min.

3. HAZARDS IDENTIFICATION (HMIS Hazard Rating)

Health: 2

Chemical Reactivity: 1 Flammability: 1

4. FIRST-AID MEASURES

Inhalation: If symptomatic, move to fresh air. Get medical attention if symptoms

persist.

Immediately flush with plenty of water at least 15 minutes. Get medical Eyes:

attention.

Immediately flush with plenty of water. Skin:

Induce vomiting and seek medical help. Ingestion:

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5. FIRE FIGHTING MEASURES

Extinguish media: Carbon dioxide, dry chemicals and their equivalents

Special Fire-Fighting Procedure: Firefighters should wear proper protective

equipment and self-contained breathing apparatus

with full face piece and protective clothing.

Hazardous Combustion Products: Carbon dioxide, carbon monoxide

Unusual Fire and Explosion Hazards: None

6. ACCIDENTAL RELEASE MEASURES

Immediately soak up with absorbents and discard correctly. Clean the spillage site with detergent and water then flush to foul water drain with a large volume of water.

7. HANDLING AND STORAGE

Personal Precautionary Measures: Care should be taken to prevent direct touch.

In case of contact flush skin immediately with plenty of water and remove contaminated

clothing.

Prevention of Fire and Explosion: Keep away from strong acids, bases, and certain

metallic salts.

Storage: Keep container well closed. Store below 35°C for not more than 180 days.

Keep away from heat, sparks, and flame.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Limits:

AGGIH Threshold Limit Value (TLV): Not established

OSHA (USA) Permissible Exposure Limit: Not established

Respiratory protection: Use charcoal gas mask in case of exposure to vapor.

Ventilation: Sufficient to minimize vapor if generated.

Eve Protection: Use chemical goggles

Skin protection: Use impervious gloves. Body-covering clothing should be needed.

Other protective equipment: Eye fountain and safety shower near work area.

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9.PHYSICAL AND CHEMICAL PROPERTIES

Physical form: Clear liquid

Color: Pale yellow

Odor: None

Specific gravity : 1.17 ($25^{\circ}\text{C}/4^{\circ}\text{C}$)

Boiling point : No data Solubility in water : Soluble Flash point : 148°C (open cup)

10. STABILITY AND REACTIVITY

Stability: Regular storage conditions are applied. Store below $35\,^\circ\!\text{C}\,$ for not more than

180 days.

Incompatibility: Material can react with strong acids and bases, and oxidizing agents,

epoxy hardeners.

Hazardous polymerization: Might occur in high temperature and in the presence of

certain catalysts.

Hazardous decomposition products: None

11. TOXICOLOGICAL INFORMATION

SKIN: Primary Irritation Index 5.3 (rabbit) Moderate to severe

INGESTION: No data

MUTAGENICITY: Ames test; Positive (Salmonella Typhimurium, TA- 100)

INHALATION: No data

12. ECOLOGICAL INFORMATION

BIODECRADATION: No data

13. DISPOSAL CONSIDERATION

Discharge, treatment, or disposal may be subjected to national, state, or local laws.

Incinerate.

Since emptied containers retain product residue, follow label warnings even after container is emptied.

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14. TRANSPORT INFORMATION

UN Class: Not classified IMO Class: Not classified

15. REGULATELY INFORMATION

US Toxic Substances Control Act (TSCA):

Alternate CAS# 2224-15-9

European Inventory of Existing Commercial Chemical Substances (EINECS):

EINECS Number: 218-746-2

Japanese Handbook of Existing and New Chemical Substances:

Registered Number: 2-396

16. OTHER INFORMATION

Label Statements:

WARNING: Harmful

Harmful by inhalation, in contact with skin, if swallowed.

Irritating to eyes. Irritating to skin. Avoid contact with eyes. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

After contact with skin, wash immediately with plenty of water. Wear suitable gloves.

Wear eye/face protection. Wash thoroughly after handling.

FIRST AID: In case of eye contact, immediately flush eyes with plenty of water for at least

15 minutes. Get medical attention. Do not peel from skin.

CAUTION: FOR MANUFACTURING, PROCESSING OR REPACKING BY TRAINED

PERSONNEL

The information contained herein is based on current knowledge and experience; No responsibility is accepted that the information is sufficient or correct in all cases. Users should consider these data only as a supplement to other information gathered by them and must make independent determination of suitability and completeness of information from all sources to assure proper use and disposal of these materials and the safety and health of employees and customers and the protection of the environment.



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INVENTORY EXPERT SERVICE REPORT

IES-ORDER NUMBER:	120108-2
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REGISTRY NUMBER: 705265-31-2

CA INDEX NAME

1,2-Ethanediol, reaction products with epichlorohydrin

Please print the above CA Index Name on the appropriate page of your PMN.

If this box is checked, CAS has made correction(s) marked in red to your IES order. Please make the same correction(s) to your PMN before submitting it to the EPA.

CAS

Nagase & Co., Ltd.

MITES REPORT No. 53-158
Study Report
Mutagenicity test

September 8, 1978

Mitsubishi Kasei Anzen Kagaku Kenkyusho

1. Abstract

Mutagenicity of 6 epoxy compounds was examined in *Salmonella typhymurim* TA100 *in vitro* with or without metabolic activation. As a result, every test sample was found to have mutagenicity according to a sensitive method using pre-incubation.

2. Test samples

Test samples: Viscous fluid samples carrying the following indications that were supplied by Nagase &. Co., Ltd. and received on July 20, 1978.

(1)	Denacol	EX-313	(Lot QF 561)	(1)
	Denacol	EX-314	(Lot QF 446)	(II)
	Denacol	EX-310	(R 780717)	(III)
	Denacol	EX-851	(R 771220)	(IV)
	Denacol	EX-811	(Lot QE 102)	(V)
	EPON-812			(VI)

As a solvent, dimethyl sulfoxide was used.

3. Test method

- (1) Used bacterial strain

 Salmonella typhimurium TA 100⁽¹⁾
- (2) Culture media

Culture media:

(2-1) Nutrient broth medium

Nutrient broth	8 g
NaCl	5 g
Dist. Water	1000 ml

Adjust the pH to 7.0 with 50% KOH.

(2-2) Medium for Salmonella

$MgSO_4.7H_2O$	0.2 g
Citric acid	2 g
K ₂ HPO ₄	10 g
NaNH₄ HPO₄·4H2O	3.5 g
Glucose	20 g
Histidine	0.620 mg
Biotin	0.976 mg
Agar	15 g
Dist. Water	1000 ml

(3) S-9 Mixture

To male rats (body weight: about 200 g), 500 mg/kg PCB (Aroclor/254) dissolved in corn oil is administered by intraperitoneal injection. After rearing for 1 week, each animal is killed by exsanguination, and the liver is extracted. The liver is homogenized with a homogenizer, and centrifuged at 9000 G. The supernatant is called S-9 ⁽²⁾. This fraction contains microsomes, and also, 30 – 40 mg/ml protein.

Liver microsome Supernatant (S-9)	0.3 ml/ml
MgCl ₂	8 mM
KCI	33 mM
Glucose-6-phosphate	5 mM
NADPH	4 mM
NADH	4 mM
Na ₂ HPO ₄ –KH ₂ PO ₄ buffer (pH 7.4)	100 mM

(4) Experimental methods

Reverse mutation method

S. typhimurium is cultured in the nutrient broth liquid medium for 24 hours by shaking. To 0.1 ml of this preculture fluid, 0.5 ml of S-9 mix and 0.05 ml of a sample are added and mixed, and the mixture is subjected to pre-incubation at 37°C for 20 minutes by shaking ⁽³⁾. This process is for metabolically activating the sample *in vitro*, and letting the activated sample act on the bacterium in the liquid phase. For the sample without metabolic activation, S-9 of the S-9 mix is replaced by 0.15 M KCl. Thereafter, the mixture is quickly mixed with 2 ml of soft agar (0.6% NaCl and 0.6% agar at 45°C), poured on a culture plate for Salmonella and spread evenly by moving the plate.

The plate is incubated at 37°C for about 45 hours in an incubator.

After incubation, the number of developed colonies is counted. When the number is larger than that with the negative control (only the solvent, dimethyl sulfoxide) by several times, and the increase in the colony number is proportional to the amount of added test sample, the mutagenicity of the test sample is judged to be positive.

4. Test Results

Strain		Amount ^a	Revertant	colonies/ plate ^b	Mutagenicity	
	Compound	μg/plate			Withagementy	
TA 100	EX-313	1000	739 - ^a	589 -		
		500	391 -	427 -		
		200	274 -	308 -	+	
		0 °	146 -	137 -		
	EX-314	1000	766 -	528 -		
		500	326 -	373 -		
		200	202 -	243 -	+	
		0	146 -	137 -		
	EX-310	1000	359 -	471 -		
		500	264 -	346 -		
		200	202 -	126 -	+	
		0	146 -	137 -		
	EX-851	1000	694 -	600 -		
		500	308 -	397 -	,	
		200	227 -	239 -	+	
		0	146 -	137 -		
	EX-811	1000	689 -	795 -		
		500	400 -	359 -		
	İ	200	255 -	311 -	+	
		0	146 -	137 -		
	Epon 812	2000	1440 -	528 -		
		1000	598 -	311 -	,	
		500	421 -	186 -	+	
		0	146 -	137 -		
	Benzo (a) pyrene	50	1566 -			

a: The maximum dose was set at 100 $\mu g/plate$, and lower doses were set in a geometric series with an appropriate factor.

⁺ or - put on the right side of each colony number indicates bactericidal effect.

b: Number of his + revertant colonies

c: Solvent; dimethyl sulfoxide, 0.05 ml

Supplement: 1

In the case of detection of mutagenicity with microorganisms, the range of mutagenicity is more than 10^4 . Therefore, if a trace of strongly mutagenic substance is mixed, the main component of the sample can be judged to be apparently mutagenic on occasion.

In the case of the samples in this study, epichlorohydrin can be a possible impurity as shown above, and its mutagenicity was measured under the same conditions.

The results are shown below. Judging from its content, it is unthinkable that the mutagenicity of the test samples is attributed to residual epichlorohydrin.

Mutagenicity of epichlorohydrin in TA100

Strain	Compound	Amount ^a μg/plate	Revertant	colonies/ plate ^b	Mutagenicity
		100	167 -	184 -	
		20	140 -	167 -	+
		5	154 -	155 -	
		0 '1	122 -	186 -	

^{*1:} Solvent dimethyl sulfoxide, 0.05 ml

References

- Ames, B. N., F. D. Lee and W. E. Durston, An improved bacterial test system for the detection and classification of mutagens and carcinogens, Proc. Natl. Acad. Sci. (U. S.) 70 (1973) 782-786.
- McCann, J., N. E. Spingarn, J. Kobori and B. N. Ames, Detection of carcinogens as mutagens: bacterial tester strains with R factor plasmids, Proc. Natl. Acad. Sci. (U. S.), 72 (1975) 979-983.
- 3. Hill, R. F., Ultraviolet-induced lethality and reversion to prototrophy in Escherichia coli strains with normal and reduced dark repair ability, Photochem. photobio., 4 (1965) 563-568.
- 4. Witkin, E. M., Time, temperature, and protein synthesis: a study of ultraviolet-induced mutation in bacteria, Cold Spring Harbor Quant. Biol., 21 (1956) 123-140.
- 5. Ames, B. N., W. E. Durston, E. Yamasaki and F. D. Lee, Carcinogens are mutagens: a simple test system combining liver homogenates for activation and bacteria for detection, Proc. Natl. Acad. Sci. (U. S.), 70 (1973) 2281-2285.

6. Yahagi, T., Degawa, M., Seino, Y., Matsushima, T., Nagao, M., Sugimura, T., and Hashimoto, Y. Mutagenicity of carcinogenic azo dyes and their derivatives. Cancer Letters, 1 (1975) 91-96